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## **The application of Taft-Hancock steric constants to the free-radical initiated copolymerization of N-alkylmaleimides**  with  $\alpha$ -methylstyrene

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### Summary

The rates of free-radical initiated alternating eopolymerization of  $\alpha$ -methylstyrene with N-alkylmaleimides (RMI) decrease in the following order: Me>Et>n-Pr≈n-Bu≈n-Hex>iso-Pr>tert-Bu. A linear relationship was established in the plots of  $log(k_R/k_{M_{\odot}})$ against polar substituent constants  $\sigma^*$ , "true steric" factors  $E_c$  and corrected steric factors  $E_c$ <sup>C</sup>. The best fit was obtained in plots of log  $(k_R/k_{Me})$  against  $\sigma^*$  and  $E_S^C$  while a large scattering of results was observed in the plot of  $log(k_p/k_{M_0})$ against  $E_c$ .

#### Introduction

The effect of structure on the rate of hydrolysis of esters and esterification of acids has been widely and systematically investigated, and Taft-Hancock parameters are in many cases successfully applied (1a). On the other hand, in polymerization reactions it is often difficult to correlate the rates of reaction with steric parameters, since the rate represents the overall rate of polymerization and includes the initiation, propagation, termination and chain transfer reactions. An example which illustrates the difficulties in the correlation of the rate of polymerization with steric factors is the polymerization of N-butylmaleimides (RMI: R=n-Bu, iso-Bu, sec-Bu, tert-Bu) in benzene at 60°C initiated with AIBN. Otsu

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and coworkers (2) have found that tert-BuMI has the highest rate of polymerization inspite of its bulky substituent. The same authors (3) have found that in the polymerization of tert-BuMI, tert-amylMI and tert-octyiMI the rate of reaction decreases as the bulkiness of substituent increases. Although it is difficult to predict the effect of steric factors on the rate of polymerization, several papers have shown that the rate of polymerization can be correlated with polar substituent and steric parameters. Heulblein and coworkers (4) have shown a good correlation between polar substituent and steric effects with the rate of cationic polymerization of alkylvinyl ethers (alkyl = tert-Bu, iso-Pr, cyclo-Hex, n-Bu, n-Pr, Et, iso-Bu, Me). Similarly a good correlation between corrected Taft- -Hancock parameters and the rate of copolymerization of  $\beta$ -alkoxystyrenes (alkyl = Me, Et, n-Pr, iso-Pr, sec-Bu) with NPhMI was shown in our work (5). Parallelism between corrected Taft-Hancock parameters and number of C-atoms in  $\alpha$ -olefins copolymerized with ethylene in the presence of Ziegler-Natta catalyst is described by Kissin and Beach (6). It is of interest to mention that the decomposition of copolymers of phenylvinyl alkyl ethers (alkyl = Me, Et, n-Pr, iso-Pr, sec-Bu) and phenylvinyl alkyl thioethers (alkyl = Me, n-Pr, iso-Pr, sec-Bu) respectively with maleic anhydride can also be correlated with corrected Taft-Hancock steric parameters (7). In the present paper we wish to describe the application of polar substituent constants and steric parameters to the copolymerization of N-alkylmaleimides with  $\alpha$ -methylstyrene.

# Experimental

*Materials* 

N-Alkylmaleimides (RMI: R = Me, Et, n-Pr, iso-Pr, n-Bu, tert-Bu, n-Hex) were prepared from the corresponding  $RNH<sub>2</sub>$  as previously described  $(8)$ . Copolymers poly(RMI-alt- $\alpha$ -MeSt) were prepared homogeneously by "point-by-point" method to low conversion not exceeding 15%, or continuously in differential Calvet microcalorimeter in CHCl<sub>3</sub> at 60°C. Copolymers were isolated gravimetrically. The properties of alternating

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copolymers are listed in the reference 8.

#### Results and Discussion

During the course of our studies on the copolymerization of  $N-alky1$ maleimides (RMI) with  $\alpha-MeSt$  it was established that regardless to the ratio of comonomers in the feed, the alternating copolymers were obtained.<sup>8,9</sup> It was further found that in copolymerizations, charge-transfer complexes participate, and that in the presence of homopolymerizable electron acceptor (RMI) the alternating copolymerization precedes the homopolymerization of N-alkylmaleimides. Since the concentration of CT-complex monomers in the copolymerization of RMI with  $\alpha$ -MeSt is small in comparison with the concentration of uncomplexed monomers, it can be assumed that monomers react in pairs, so that the second-order reaction becomes pseudo-first- -order, and the plot of  $ln([M_0]/[M_+])$  against time should be linear. This is exampled in Fig.1. for the copolymerization of  $n-PrM$ , iso-PrMI and tert-BuMI with  $\alpha$ -MeSt. Following the same procedure the rate constants of polymerizations of RMI with  $\alpha$ -MeSt are determined and listed in Table 1.



Figure I. First order rate plots in the copolymerization of n-PrMI (a), iso-PrMI (b) and  $t$ -rt-BuMI (c) with  $\alpha$ -MeSt



Figure 2. Plot of  $log(k_R/k_{Me})$ against polar substituent  $\int$  factor  $\sigma^*$  in the copolymerization of RMI with  $\alpha$ -MeSt;  $y=log(k_R/K_{M_{\odot}})$ 

| $\alpha$ -MeSt determined gravimetrically by "point-by-point" method. |              |                |                   |  |
|---|--------------|----------------|-------------------|--|
| $\mathbb{R}$  | $k/min^{-1}$ | $k_R / k_{Me}$ | $log(k_R/k_{Me})$ |  |
| Мe  | 0.00600      | 1.000          | 0.000             |  |
| Et  | 0.00380      | 0.633          | $-0.198$          |  |
| $n-Pr$  | 0.00230      | 0.383          | $-0.416$          |  |
| $iso-Pr$  | 0.00150      | 0.250          | $-0.602$          |  |
| $n - Bu$  | 0.00220      | 0.367          | $-0.435$          |  |
| $tert - Bu$ <sup>1</sup>  | 0.00049      | 0.082          | $-1.086$          |  |
| n-Hex   | 0.00224      | 0.373          | $-0.428$          |  |

Table I. Rate constants of the copolymerization of RMI with

1. Determined by microcalorimetry

In Figures 2, 3 and 4 are plotted the values of  $\log (k_\text{p}/k_{\text{M}_\text{c}})$ against polar substituent constants  $\sigma$  (1b) (Fig 2), "true steric factors"  $E_{\rm c}$  = log( $k_{\rm B}/k_{\rm Mo}$ ), (1b) (Fig 3) and steric factors corrected for the hyperconjugation  $\text{E}_{\text{c}}$  = $\text{E}_{\text{c}}$ -0.306 $\cdot$ (3-n $_{\text{H}}$ ) (10) (Fig.4);  ${\rm n_H}$  represents the number of  $\alpha\text{-}$ hydrogen atoms in R. The E<sub>s</sub> value for C<sub>2</sub>H<sub>5</sub> was taken from the work of Heublein (4) (E<sub>c</sub> = -0,34) and E<sub>c</sub> ~value of n-Hex was taken from the work of Kissin and Beach (6)  $(E_S^C = -0.98)$ .



Figure 3. Plot of  $log(k_R/k_{Ma})$ against "true steric factors" in the copolymerization of

Figure 4. Plot of  $log(k_R/k_{Me})$ against corrected steric factors in the copolymerization of RMI with  $\alpha$ -MeSt;y=log(k<sub>R</sub>/k<sub>Me</sub>). RMI with  $\alpha$ -MeSt;y=log(k<sub>R</sub>/k<sub>Me</sub>).

The data in Figures 2-4 indicate that a good linearity is obtained in the plot of  $log(k_R/k_{M_e})$  against steric substituent factors  $\sigma^*$  and against corrected steric factors  $E_c^C$  respectively, while there is a large scattering of results in the plot of E<sub>S</sub> against log( $k_R/k_{M_P}$ ). It is obvious that hyperconjugation has a significant effect on the rate of free-radical initiated copolymerization of RMI with  $\alpha$ -MeSt. It is further evident that the sensitivity of rate constants against  $\sigma^*$  is 3.68 (Fig 2), while the sensitivity of  $\log(k_R/k_{\text{M}_P})$  against  $E_S^C$ is much lower, 0.43 (Fig 4).

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